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**MATHEMATICAL MODELING AND SIMULATION OF AN INTENSIVE CARE
UNIT MECHANICAL VENTILATOR FOR HEATING AND AIR
HUMIDIFICATION TRANSIENT ANALYSIS**

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Abstract. Mechanical ventilators are machines built to care for patients who are clinically unstable or in a poor general condition, unable to breathe spontaneously. This is the case for patients who are infected with Severe Acute Respiratory Syndrome Coronavirus 2 (SARS-CoV-2). The temperature and absolute humidity of the trachea of a healthy person varies between 32 and 34°C and 25 and 35 mgH₂O L⁻¹ respectively, with a relative humidity of approximately 95%. The temperature and relative humidity of the air supplied to the patient connected to a ventilator varies between 32 and 34°C and between 95 and 100%, respectively. International recommendations standardize that the air supplied must have 100% relative humidity, absolute humidity between 36 and 40 mgH₂O L⁻¹ and temperature between 31 and 35°C. In this sense, a mathematical model of a mechanical ventilator was developed with the aim of providing air with properties recommended by international guidelines, which will bring less discomfort to patients during intubation and a quick recovery, leading to a high faster, making equipment and beds more readily available to others. The model was built by applying the conservation laws (mass and energy) to calculate and control in real time the physical properties at the machine/patient interface (mouth) and keep the air insufflated under the conditions recommended by the protocols. The results will show in real time, the influence of external parameters (temperature and humidity of external air) on parameters such as temperature and humidity of the air provided to the patient. The properties of the air supplied to ICU patients follow restrict guidelines and this model will provide a design tool and control strategy to keep those conditions unaltered even when external parameters change. A simulation code with low computational time capable of capturing the transient and spatial behavior of the system was developed to solve Ordinary Differential Equations (ODEs) generated with time as an independent variable. The model will be a design tool for ventilators, as it controls parameters such as temperature and humidity in real time, avoiding inflicting other medical conditions on patients such as hypothermia, hyperthermia, mucus, bronchial tree injuries, mucosal ulceration, inflammation and ciliostasis.

Keywords: Mechanical ventilator, Mathematical model, Properties recommended, Simulation, Controls parameters, Temperature, Humidity.

1. INTRODUCTION

The increased rates of disease dissemination and number of critically ill patients who require the use of mechanical ventilation due to COVID-19 have raised scientific questions about the specific methods and equipment management for COVID-19 treatment. It is true that the correct handling of the parameters of the mechanical ventilators reduces mortality and reduces the health costs for patients, however, with the constant development and the search for more efficient procedures that allows a speedy return to spontaneous breathing, it is concluded that early intubation is essential for successful treatment (Suzumura *et al.*, 2020).

As delayed intubation may worsen the outcome of coronavirus disease 2019 (Vita *et al.*, 2021), the demand for mechanical ventilation has been exponentially increased during the COVID-19 pandemic. Before the pandemic, endotracheal intubation was mostly reserved to patients with high energy trauma or risk of impaired consciousness. However, for COVID-19, the recommendations are for early intubation of COVID-19 positive patients with oxygen demands higher than 5 Liters per minute to keep oxygen saturation at a minimum of 93%, even for patients without impaired consciousness (Associação de Medicina Intensiva Brasileira, 2020).

With the complexity and high cost of production of mechanical ventilators, the uncertainty of the parameters applied in artificial respiration and the growing concern about the availability of devices in ICU beds, the study of optimization of existing mechanical ventilation equipment is necessary, so that they meet the new demand for low cost and fast manufacturing process. In order to recognize the ventilation mode, adequacy of the inspiratory and expiratory time, ability to detect changes in the patient condition, monitoring through the volume, pressure and flow curves over time is essential (Vita *et al.*, 2021).

Mechanical ventilators are devices used to help clinically unstable patients or patients that are not capable of breathing spontaneously to recover their health. This is the case of critical patients that are under acute respiratory distress syndrome due to COVID-19. It was experimentally verified that the temperature at the trachea level of a normal person varies between 32 and 34°C, the absolute humidity (AH) varies between 25 and 35mgH₂O L⁻¹ and the relative humidity (RH) is approximately 95% (Shelly, 1998; Branson, 1999). Based on the experimental data, the Compêndio de Medicina Intensiva (2004) published by the Brazilian Association of Intensive Care (Associação Brasileira de Medicina Intensiva) recommends that the temperature of the air provided to intubated patients (under mechanical ventilation) must be between 32 and 34°C and the relative humidity between 95 and 100%. Internationally, similar conditions were standardized to provide air with relative humidity (RH) of 100%, absolute humidity (AH) of 36 to 40 mg L⁻¹ and temperature between 31 a 35 °C (Cairo, 2013).

As can be seen by those guidelines, the air humidity plays an important role in the mechanical ventilation. The control of humidity must be accurate enough so any response of the patients while intubated can be associated with their physiological interaction with medication and not to the excess of lack of humidification of the inhaled air. Studies have shown that data regarded humidity presented by manufacturers are questionable (Lellouche *et al.*, 2009).

Overheating is also an issue in mechanical ventilation. High air temperature may cause localized hyperthermia, increase of the patient metabolic activity to keep its normothermia. Such increase of temperature also may cause protein, enzyme, cardiac and respiratory dysfunctions and even delay on the extubation. Conventional mechanical ventilators do not have temperature sensors measuring local temperature of the insufflated air, only the oscillation of the temperature is measured. Under this circumstance, the temperature of the air at the interface, tube-patient is not controlled (Sottiaux, 2006; Al Ashry, H. S. and Modrykamien, A. M., 2014; Ferreira *et al.*, 2018).

The aim of this study is to present a mathematical model that predicts the response of a fan connected to an oil-free compressor at one end and the patient at the other end. The model will be used for real-time control of air temperature and humidity at the machine/patient interface (trachea) to keep the air insufflated under the conditions recommended by the protocols. The model will be used to design a ventilator that controls parameters such as temperature and humidity in real time to avoid inflicting additional medical conditions on patients caused by poor temperature and humidity control. The proposed study differs from other research on the subject of mechanical ventilation for having the ability to present a thermodynamic system that can be optimized through a programming code and as a suggestion for future work the control of parameters by an automation process.

2. MATHEMATICAL MODEL

In Figure 1 we show a schematic of the mechanical ventilator represented by control volume 1 (CV1), control volume 2 (CV2) and control volume 3 (CV3). Although it is relevant to give visibility to all control volumes in the schema, we present below only the mathematical model of control volume 1 (CV1), considering how far the current stage of the research has evolved. The mathematical model is designed by applying the mass and energy conservation principles considering the known parameters: input mass flow rate of humid air, (\dot{m}_{in}); input relative humidity, (ϕ_{in}); input humid air temperature, (T_{in}) and input humid air pressure, (P_{in}). The output parameters, temperature (T_{out}) and relative humidity (ϕ_{out}), are chosen according to medical protocols for patients diagnosed with COVID-19 or other diseases, in need of mechanical ventilation.

The input mass flow rate of humid air is modeled by the following expression:

$$\dot{m}_{in} = \dot{m}_{a,in} + \dot{m}_{v,in} \quad (1)$$

where \dot{m}_{in} is the input mass flow rate of humid air (kg/s), $\dot{m}_{a,in}$ is the input mass flow rate of dry air (kg/s), $\dot{m}_{v,in}$ is the input mass flow rate of water vapor (kg/s).

The input vapor pressure, molar fraction of vapor and absolute humidity are defined respectively as follows:

$$P_{v,in} = \phi_{in} P_{v,sat}(T_{in}) \quad (2)$$

$$x_{v,in} = \frac{P_{v,in}}{P_{in}} \quad (3)$$

$$\omega_{in} = 0.622 \frac{P_{v,in}}{P_{in} - P_{v,in}} = \frac{\dot{m}_{v,in}}{\dot{m}_{a,in}} \quad (4)$$

where $P_{v,in}$ is the inlet vapor pressure (Pa), ϕ_{in} is the input relative humidity of inlet air flow, T_{in} is the temperature of the inlet air (K), $P_{v,sat}(T_{in})$ is the vapor saturation pressure at the temperature T_{in} (Pa), $x_{v,in}$ is the input molar fraction of the vapor, P_{in} is the input pressure of humid air (Pa) and ω_{in} is the absolute humidity of the input air.

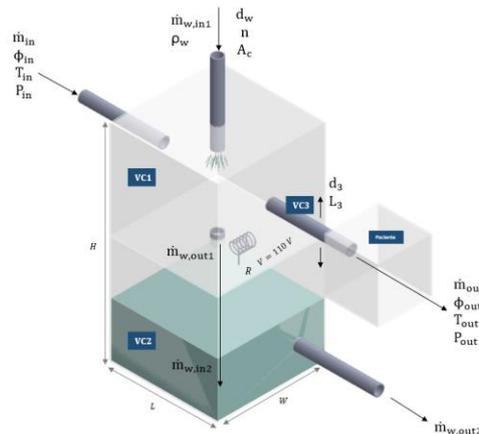


Figure 1. Schematic of the mechanical ventilator considering the analysis of the CV1, where $L = H = W = 10^{-1}$ m. Considering the Eq. (1) and Eq. (4), we are able to express the input mass flow rate of dry air ($\dot{m}_{a,in}$) and the input mass flow rate of water vapor ($\dot{m}_{v,in}$), respectively as follows:

$$\dot{m}_{a,in} = \frac{m_{in}}{1 + \omega_{in}} \quad (5)$$

$$\dot{m}_{v,in} = \omega_{in} \dot{m}_{a,in} \quad (6)$$

The input mass flow rate of water vapor is then determined as $\dot{m}_{v,in} = \dot{m}_{in} - \dot{m}_{a,in}$ or by the Eq. (6) directly. The mass conservation principle applied to the CV1 states that:

$$\frac{dm_{v1}}{dt} = \dot{m}_{v1} + \dot{m}_{v,out} \quad (7)$$

where m_{v1} is the mass of water vapor in the CV1 (kg), \dot{m}_{v1} is the total input mass flow rate of water vapor that enters the CV1 (kg/s) and $\dot{m}_{v,out}$ is the output mass flow rate of water vapor (kg/s).

The total input mass flow rate of water vapor can be expressed as:

$$\dot{m}_{v1} = \dot{m}_{v,in} + \bar{h}_m A_{mt} (\rho_w - \rho) \quad (8)$$

where \bar{h}_m is the average mass transfer coefficient (m/s) and A_{mt} is the total mass transfer area between the water stream from the nozzle and the air inside of the CV1 (m²). The density of the liquid water ρ_w , (kg/m³) and the density of the water vapor in the CV1 ρ , (kg/m³) are computed as follows:

$$\rho_w = \frac{1}{v_g(T_1)} \quad (9)$$

$$\rho = \frac{m_{v1}}{\forall_1} \quad (10)$$

The properties in the Eq. (9) and Eq. (10) are the following $v_g(T_1)$: the specific volume of the saturated water vapor, (m³/kg) where T_1 is the temperature of the CV1, (K) and \forall_1 is the volume of the CV1 (m³).

With the intent of finding the \dot{m}_{v1} from Eq. (8), \bar{h}_m is calculated based on the wet length, L_w (m) which is taken as the height of CV1 and considering that there is an air velocity in CV1 due to natural convection (Bejan, 2004), as follows:

$$\bar{h}_m = \frac{D}{L_w} \overline{Sh} \quad (11)$$

$$\overline{Sh} = 0.644 Sc^{1/3} Re^{1/2} \quad (12)$$

$$Re = \frac{U_a d_w}{\nu_a} \quad (13)$$

$$U_a = \frac{\dot{m}_{w,in}}{n \rho_w A_c} \quad (14)$$

where, D is the air-water mass diffusivity taken as 2.6×10^{-5} m²/s at 298 K and 2.88×10^{-5} m²/s at 313 K (Bejan, 2004), \overline{Sh} is Sherwood number, Sc is the Schmidt number and Re is the Reynolds number. U_a is velocity of each stream (m/s), ν_a is the kinematic viscosity of water (m²/s), n is number of water jets in the CV1, d_w is diameter of each stream (m) and A_c is the cross sectional area of each stream (m²).

The total mass of dry air in the CV1, m_{a1} (kg); the vapor molar fraction in the CV1, x_{v1} ; the vapor partial pressure in the CV1, P_{v1} (Pa); and the relative humidity of the air in the CV1, ϕ_1 ; respectively, are given by:

$$m_{a1} = \rho_a(T_1) \forall_1 \quad (15)$$

$$x_{v1} = \frac{m_{v1}/M_{H_2O}}{m_{v1}/M_{H_2O} + m_{a1}/M_a} \quad (16)$$

$$P_{v,1} = x_{v,1}P_{in} \quad (17)$$

$$\phi_1 = \frac{P_{v1}}{P_{v,sat}(T_1)} \quad (18)$$

where $\rho_a(T_1)$ is the density of the dry air at the temperature T_1 (kg/m³), M_{H_2O} is the molar mass of water (kg/kmol), M_a is the molar mass of dry air (kg/kmol), $P_{v,1}$ is the partial vapor pressure in the CV1 (Pa) and $P_{v,sat}(T_1)$ is the vapor saturation pressure at the temperature T_1 (Pa).

When $\phi_1 = 1$, condensation starts on the inner surfaces of chamber (CV1) and $\dot{m}_{v,in} = \dot{m}_{v,out}$ and $\frac{dm_{v1}}{dt} = 0$, i.e., the liquid water production starts. Following what was exposed above and considering incompressible flow, the mass transfer for the dry air states that:

$$\dot{m}_{a,out} = \dot{m}_{a,in} \quad (19)$$

where $\dot{m}_{a,out}$ is the output mass flow rate dry air (kg/s).

Taking that the air/water mixture leaves CV1 with a relative humidity ϕ_1 , then it is possible to evaluate the output mass flow rate composition as follow:

$$\omega_1 = 0.622 \frac{P_{v,1}}{P_{in} - P_{v,1}} = \frac{\dot{m}_{v,out}}{\dot{m}_{a,out}} \quad (20)$$

where ω_1 is the absolute humidity in the CV1.

According to the Eq. (20) we can calculate the output of mass flow rate of water vapor $\dot{m}_{v,out}$ (kg/s) and the output mass flow rate of humid air \dot{m}_{out} (kg/s) as:

$$\dot{m}_{v,out} = \omega_1 \dot{m}_{a,out} \quad (21)$$

$$\dot{m}_{out} = \dot{m}_{a,out} + \dot{m}_{v,out} \quad (22)$$

The initial partial vapor pressure in CV1, $P_{v,0}$ (Pa); initial mass fraction of the water vapor in CV1 and the initial water vapor mass in CV1, $m_{v,0}$ (kg) are given by the following expressions:

$$P_{v,0} = \phi_{v,0} P_{v,sat}(T_{1,0}) \quad (23)$$

$$x_{v,0} = \frac{P_{v,0}}{P_{in}} \quad (24)$$

and

$$m_{v,0} = \frac{x_{v,0} M_a M_{H_2O}}{(1 - x_{v,0}) M_a} \quad (25)$$

where $\phi_{v,0}$ is the initial relative humidity in CV1 and $P_{v,sat}(T_{1,0})$ is the vapor saturation pressure at the initial temperature T_1 in CV1 (Pa).

Assuming air as a non-participating medium and radiation heat transfer negligible, the energy conservation principle applied to the mechanical ventilator (CV1) states that:

$$-U_\infty A_\infty (T_1 - T_\infty) + \dot{Q}_R + \dot{m}_{a,in} c_{p,a} (T_{in} - T_1) + \dot{m}_{v,in} h_g(T_{in}) - \dot{m}_{v,out} h_g(T_1) = (m_a c_{v,a} + m_v c_{v,v}) \frac{dT_1}{dt} \quad (26)$$

where U_∞ is the global heat transfer coefficient between CV1 and the environment (W/kgK), A_∞ is the heat transfer area between CV1 and the environment (m²), T_∞ is the ambient temperature (K), \dot{Q}_R is the heat generated by electric resistance in the CV1 (W), $c_{p,a}$ is the specific heat at constant pressure of air (W/kgK), $c_{v,a}$ is the specific heat at constant volume of air (W/kgK), $c_{v,v}$ is the specific heat at constant volume of water vapor (W/kgK), $h_g(T_{in})$ is the

enthalpy of the input water vapor at the temperature T_{in} (J/kg) and $h_g(T_1)$ is the enthalpy of the input water vapor at the temperature T_1 (J/kg).

The heat generated by the electric resistance in CV1 is computed as $\dot{Q}_R = V^2 / R$, where V is the electric potential (V) and R is the electric resistance (Ω).

3. RESULTS

In this section we present the results of the mathematical model of the control volume 1 (CV1). The Adequate environmental and operating conditions for the cases herein studied are presented in Table 1. The control parameters were defined with two set points for temperature ($tempset_1$ and $tempset_2$), thus resulting in 3 zones of voltage and its subsequent power applied to the resistance (V_1 , V_2 and V_3), and with two set points for humidity ($humset_1$ and $humset_2$), thus resulting in 3 zones of water mass transfer rate from the water inlet ($\dot{m}_{w,in,1}$, $\dot{m}_{w,in,2}$ and $\dot{m}_{w,in,3}$). Furthermore, control robustness refers to the ability of a control system to withstand parameter variations while it maintains stability. In order to increase the system robustness, deadbands were introduced in both temperature and humidity controls. For the temperature control a deadband of 1K was introduced before the variation of the resistance voltage control. For the humidity control, a deadband of 5% was introduced before the variation of the water mass flow rate control.

The converged model was simulated for 20 seconds, as it already reached periodic steady state with satisfactory control volume output temperature (309 K) and humidity (95%) after 10 seconds.

Table 1. Initial values and simulation parameters.

$\dot{m}_{in} = 10^{-4} \text{ kg/s}$	$V_1 = 20 \text{ V}$
$T_{in} = T_{\infty} = 298.15 \text{ K}$	$V_2 = 12 \text{ V}$
$P_{in} = 10^5 \text{ N/m}^2$	$V_3 = 7.5 \text{ V}$
$\phi_{in} = 30\%$	$\dot{m}_{w,in,1} = 10^{-1} \text{ kg/s}$
$d_w = 10^{-3} \text{ m}$	$\dot{m}_{w,in,2} = 5 \times 10^{-2} \text{ kg/s}$
$n = 30$	$\dot{m}_{w,in,3} = 1.7 \times 10^{-1} \text{ kg/s}$
$\forall_1 = 10^{-3} \text{ m}^3$	$tempset_1 = 309.65 \text{ K}$
$U_{\infty} = 5 \text{ W/kgK}$	$tempset_2 = 303.15 \text{ K}$
$S_c = 0.6$	$humset_1 = 80\%$
$R = 11.5 \text{ } \Omega$	$humset_2 = 99\%$

Figure 2 shows the resulting vapor mass at the CV1. After the 9 seconds, the system reaches periodic steady state with stabilization of the water vapor mass in the CV1 at an average of $2.1 \times 10^{-5} \text{ kg}$.

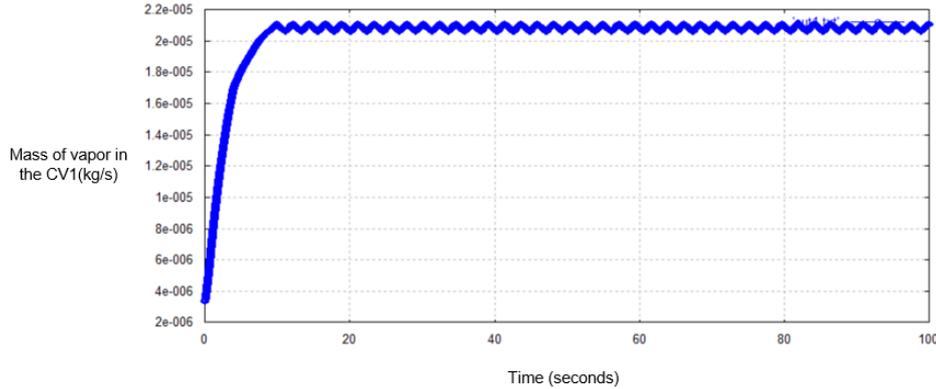


Figure 2. Mass of vapor in the CV1

Figure 3 shows the resulting temperature at the control volume. After 2 seconds, the system reached periodic steady state with stabilization of the control volume temperature at an average of 309.65 K. Both temperature setpoints were used for refined temperature control with the electrical resistance, thus creating 3 resistance voltage zones: When the temperature is below $tempset_1$ (303.15K) a higher power is used with the resistance ($V_1=20\text{V}$ and $P_{V1}=35\text{W}$). When the temperature reaches the interval between $tempset_1$ and $tempset_2$ (309.65 K), an intermediate voltage is used with the resistance ($V_2=20\text{V}$ and $P_{V2}=13\text{W}$). Finally, when the temperature rises above $tempset_2$, a lower voltage is used with the resistance ($V_3=35\text{V}$ and $P_{V3}=5\text{W}$).

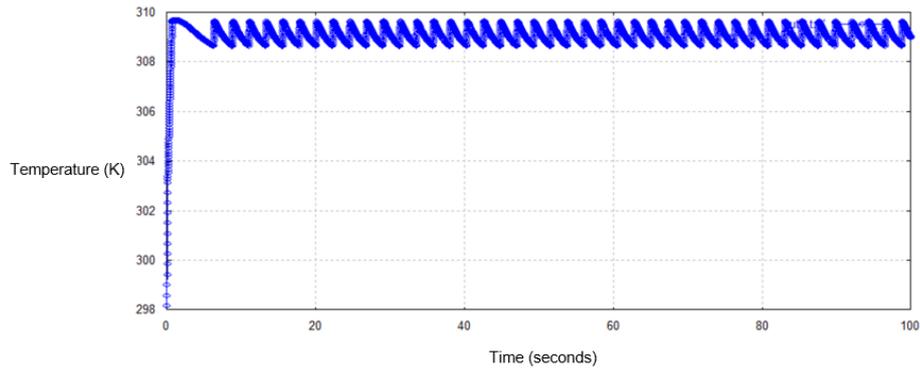


Figure 3. Air and vapor temperature of the CV1

Figure 4 shows the resulting humidity at the control volume. After 9 seconds, the system reaches periodic steady state with stabilization of the control volume humidity at an average of 98%. Both humidity setpoints were used for refined humidity control with the total water mass flow rate at the water inlet, thus creating 3 injected water mass flow rate zones: When the humidity is below $humset_1$ (80%) a higher water mass flow rate is controlled to water inlet (0.1 kg/s). When the humidity reaches the interval between $humset_1$ and $humset_2$ (99%), an intermediate water mass flow rate is controlled to the water inlet (0.05 kg/s). Finally, when the humidity rises above $humset_2$, a lower water mass flow rate is controlled to the water inlet (0.017 kg/s).

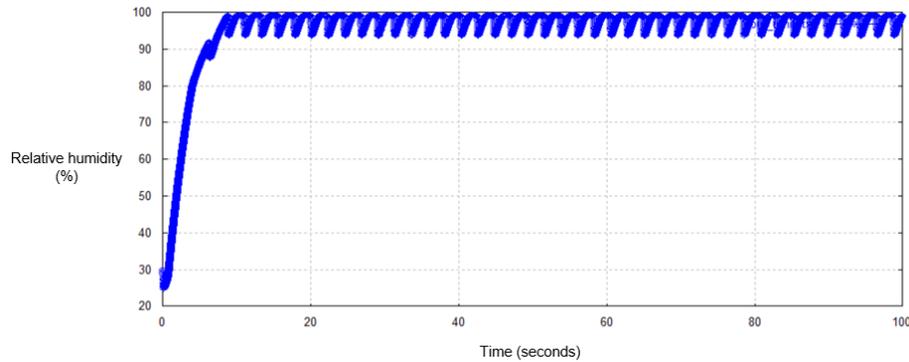


Figure 4. Air humidity of the CV1

Figures 5 and 6 below show the results of the parametric analysis performed for the control volume 1 (CV1), varying the parameters of mass flow, pressure and relative humidity in the system, as indicated in Table 2.

Table 2. Parametric analysis parameters.

→ $\dot{m}_m = 3 \times 10^{-4} \text{ kg/s}$	$V_1 = 20 \text{ V}$
$T_{in} = T_{\infty} = 298.15 \text{ K}$	$V_2 = 12 \text{ V}$
→ $P_m = 2 \times 10^5 \text{ N/m}^2$	$V_3 = 7.5 \text{ V}$
→ $\phi_m = 60\%$	$\dot{m}_{w,in,1} = 10^{-1} \text{ kg/s}$
$d_w = 10^{-3} \text{ m}$	$\dot{m}_{w,in,2} = 5 \times 10^{-2} \text{ kg/s}$
$n = 30$	$\dot{m}_{w,in,3} = 1.7 \times 10^{-1} \text{ kg/s}$
$\forall_1 = 10^{-3} \text{ m}^3$	$tempset_1 = 309.65 \text{ K}$
$U_{\infty} = 5 \text{ W/kgK}$	$tempset_2 = 303.15 \text{ K}$
$S_c = 0.6$	$humset_1 = 80\%$
$R = 11.5 \text{ } \Omega$	$humset_2 = 99\%$

The analysis showed that by varying the input parameters, the system reaches the satisfactory periodic state with a shorter operating time for the rate of change of steam mass and relative humidity of the system.

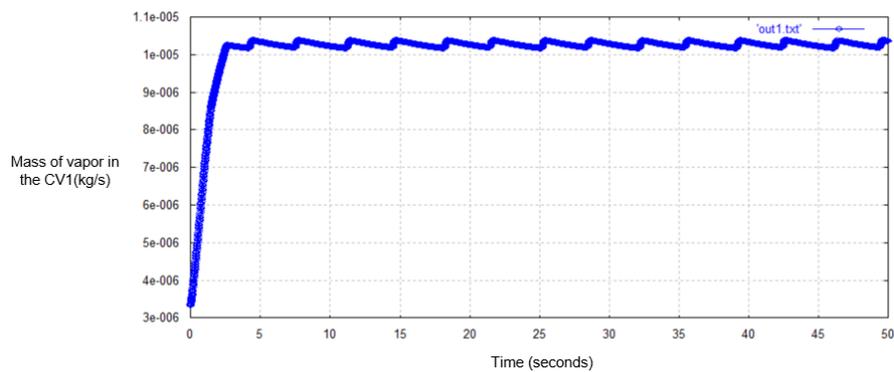


Figure 5 Rate of change of steam mass.

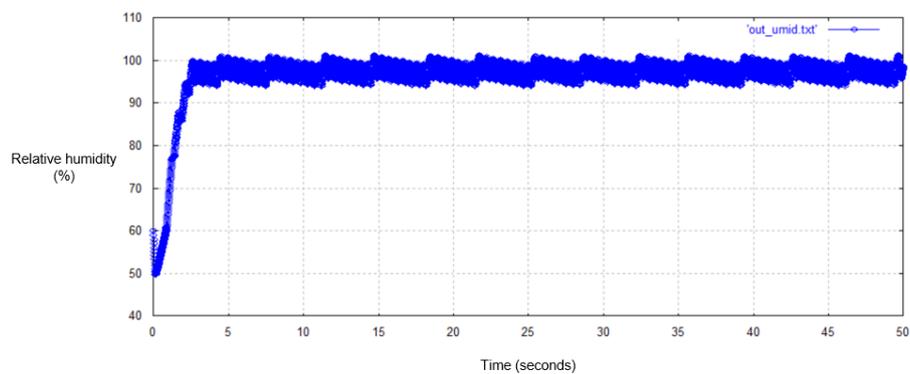


Figure 6 Relative humidity of the system.

4. CONCLUSION

The main conclusions of this study are that the mathematical model was efficient in capturing the expected physical trends for the control volume 1 (CV1) and that relevant results were generated by the analysis used. With this, it is evident the relevance of the research developed to the detriment of the consulted literature, for presenting the construction and simulation of a mathematical model capable of being optimized by a programming code and as a suggestion for future works the control of parameters by an automation process. , manufacture of the idealized mechanical fan with heating and humidification system, with subsequent financial and economic analysis.

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